



MODEL SHOWN:
73-3

OVERVIEW

All Harris Cutting Attachments share these great features:

- Brazed triangular tube construction for safety and durability
- Solid forged brass heads for performance and long service life
- Flip-up oxygen cutting lever for convenience and ease of operation
- Captive union nut protects connections from damage
- Ease-on cutting valve for safety and cutting control

TYPICAL APPLICATIONS

- Metal fabrication
- Shipbuilding
- Maintenance
- Construction

PRO INFO

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CUTTING ATTACHMENTS

73

49-3F

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALTERNATE* FUELS

MODEL SHOWN:
49-3F

DESCRIPTION

The Model 49-3F is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage. It features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions. This model also features a unique low pressure injector mixing system for the hottest preheat flame and the most efficient use of alternate fuels.

DETAILS

Capacity: 6"/152.4mm

Duty: Heavy

Length: 10 ¼"/260.3mm

Weight: 1.5 lbs./0.68 kg.

Mixer Type: Low pressure injector

Certification: UL® listed

Where Used: Fabrication, construction, shipbuilding, etc.

Related Equipment:

Circle cutting attachment – R-69-3B
P/N: 4300200

Featured in Classic Alternate Fuel kits



TIP STYLES

PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	ALTERNATE* FUEL
1300440	49-3F	90°	43-2, 18-5	6290-NX, 6290-NXP, NFF
1300430	49-3AF	70°	43-2, 18-5	6290-NX, 6290-NXP, NFF

*Propylene or propane-based fuels and natural gas. NOT FOR USE WITH ACETYLENE.

73-3

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALL FUEL GASES

MODEL SHOWN:
73-3

DESCRIPTION

The Model 73-3 is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage. It features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: 6"/152.4mm

Duty: Heavy

Length: 9½"/241.3mm

Weight: 1.5 lbs./0.68 kg

Mixer Type: Equal pressure

Certification: UL® listed

Where Used: Fabrication, construction, shipbuilding, etc.

Related Equipment:

Circle cutting attachment – R-69-3B
P/N: 4300200

Featured in Classic Pipeliner® kits



TIP STYLES

PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	ACET/H ₂	ALTERNATE* FUEL
1300340	73-3	90°	43-2, 18-5	6290, 6290AC, 6290S	6290-NX, NXP, & NFF

*Propylene or propane-based fuels and natural gas.

V-2460

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALL FUEL GASES

MODEL SHOWN:
V-2460

DESCRIPTION

The Model V-2460 is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage. It features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: 6"/152.4mm
Duty: Heavy
Length: 10 ¼"/260.3mm
Weight: 1.5 lbs./0.68 kg.
Mixer Type: Equal pressure

Certification: UL® listed
Where Used: Fabrication, construction, shipbuilding, etc.
Featured in "V" Series Pipeliner® and Alternate Fuel kits



				TIP STYLES	
PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	ACET/H ₂	ALTERNATE* FUEL
1300512	V-2460	90°	V-315C	V-101, V-101AC	1-GPN, GPP

*Propylene or propane-based fuels and natural gas.

39-3F

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALTERNATE* FUELS

MODEL SHOWN:
39-3F

DESCRIPTION

The Model 39-3F is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight but still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage. It features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions. This model also features a unique low pressure injector mixing system for the hottest preheat flame and the most efficient use of alternate fuels.

DETAILS

Capacity: 4"/152.4mm
Duty: Medium
Length: 10 ¼"/260.3mm
Weight: 1.5 lbs./0.68 kg.
Mixer Type: Low pressure injector
Certification: UL® listed

Where Used: Fabrication, construction, maintenance, etc.
Related Equipment:
 Circle cutting attachment – R-69-3B
 P/N: 4300200
Featured in Classic Alternate Fuel kits



				TIP STYLES	
PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLE	ALTERNATE* FUEL	
1300405	39-3F	90°	85	6290NX, 6290NXP, 6290NFF	

*Propylene or propane-based fuels and natural gas. NOT FOR USE WITH ACETYLENE.



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72-3

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALL FUEL GASES

MODEL SHOWN:
72-3

DESCRIPTION

The Model 72-3 is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage. It features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: Cuts to 5"/127.0mm

Duty: Medium

Length: 9½"/241.3mm

Weight: 1.5 lbs./0.68 kg.

Mixer Type: Equal pressure

Certification: UL® listed

Where Used: Construction, maintenance, agriculture

Related Equipment:

Circle cutting attachment – R-69-3B
P/N: 4300200

Featured in Classic Steelworker® and Expert® kits



PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	TIP STYLES	
				ACETYLENE / H ₂	ALTERNATE* FUEL
1300380	72-3	90°	85	6290, 6290AC, 6290S	6290-NX, NXP, NFF

*Propylene or propane-based fuels and natural gas.

V-1350

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALL FUEL GASES

MODEL SHOWN:
V-1350

DESCRIPTION

The Model V-1350 is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage and it features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: Cuts to 4"/101.6mm

Duty: Medium

Length: 10¼"/260.3mm

Weight: 1.5 lbs./0.68 kg.

Mixer Type: Equal pressure

Where Used: Construction, maintenance, agriculture

Featured in "V" Series

Steelworker® and Expert® kits



PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	TIP STYLES	
				ACETYLENE / H ₂	ALTERNATE* FUEL
1300506	V-1350	90°	V-100C	V3-101	3-GPN, GPP

*Propylene or propane-based fuels and natural gas.

VH24

MODEL

1YR
WARRANTY

VICTOR® COMPATIBLE CUTTING ATTACHMENT

MODEL SHOWN:
VH24

DESCRIPTION

The Model VH24 is a Victor® compatible heavy duty cutting attachment. The mixer design resists damage due to flashback. It is equipped with a durable stainless steel lever, has a coupling nut with locking ring to protect cutting attachment seat, and the cutting oxygen valve has an ease-on feature for more precise control.

DETAILS

Capacity: Cuts to 8" / 203.2mm

Duty: Heavy

Length: 12 1/8" / 307.9mm

Weight: 2.41 lbs/ 1.09 kg.

Mixer Type: Equal pressure

Where Used: Heavy fabrication, construction, ship building, pipeline connection

Featured in Ironworker® and Ironworker® 2 kits



TIP STYLES

PART NO.	Model NO.	HEAD ANGLE	COMPATIBLE HANDLES	ACETYLENE / H ₂	ALTERNATE* FUEL
1300452	VH24	90°	VH31	V-101, V-101AC	1-GPN, GPP

*Propylene or propane-based fuels and natural gas.

VH13

MODEL

1YR
WARRANTY

VICTOR® COMPATIBLE CUTTING ATTACHMENT

MODEL SHOWN:
VH13

DESCRIPTION

The Model VH13 is a Victor® compatible medium duty cutting attachment. It is equipped with a durable stainless steel lever, an in-tube mixer, and threaded connections for easy repair.

DETAILS

Capacity: Cuts to 4" / 101.6 mm

Duty: Medium

Length: 8" / 203.2mm

Weight: .896 lbs./0.41 kg.

Mixer Type: Equal pressure

Where Used: Construction, maintenance, agriculture

Featured in Ironworker® V SERIES® kits



TIP STYLES

PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	ACETYLENE / H ₂	ALTERNATE* FUEL
1300048	VH13	90°	VH10	V3-101	3-GPN, 3-GPP

*Propylene or propane-based fuels and natural gas.



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36-2N

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALTERNATE* FUELS

MODEL SHOWN:
36-2N

DESCRIPTION

The Model 36-2N is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage and it features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions. This model also features a unique low pressure injector mixing system for the hottest preheat flame and the most efficient use of alternate fuels.

DETAILS

Capacity: Cuts to 1"/25.4mm

Duty: Light

Length: 8"/203.2mm

Weight: 0.75 lbs. /0.34 kg.

Mixer Type: Low pressure injector

Where Used: HVAC, maintenance, metal art, etc.



PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	TIP STYLES	
				ALTERNATE* FUEL	
1300011	36-2N	90°	50-10, 50-9, 19-6, 19-6A	3690-P	

*Propylene or propane-based fuels and natural gas. NOT FOR USE WITH ACETYLENE.

36-2

MODEL

1YR
WARRANTY

CUTTING ATTACHMENT – FOR USE WITH ALL FUEL GASES

MODEL SHOWN:
36-2

DESCRIPTION

The Model 36-2 is a classic design Harris cutting attachment with brazed triangular stainless steel tubes, making it light in weight while still providing exceptional strength and rigidity. The captive union nut protects the seats and "O" rings from damage. It features a fold forward cutting lever allowing easier connection, even with gloves on. The ease-on cutting valve provides smoother controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: Cuts to 3"/76.2mm acetylene; 1"/25.4mm alternate fuels

Duty: Light

Length: 7½"/190.5mm

Weight: 0.75 lbs./0.34 kg.

Mixer Type: Equal pressure

Where Used: HVAC, maintenance, metal art, etc.



PART NO.	MODEL NO.	HEAD ANGLE	COMPATIBLE HANDLES	TIP STYLES	
				ACETYLENE / H ₂	ALTERNATE* FUEL
1300020	36-2	90°	50-9, 19-6, 19-6A	3690, 3690AC	3690-P

*Propylene or propane-based fuels and natural gas.