







# Accessories



## Feed Plate Gun Adapters

| FEED PLATE GUN ADAPTERS COMPATIBLE WITH 10-SERIES, LF-SERIES AND LN-25 PRO FEEDERS  |   |  |   |  |  |
|---|---|--|---|--|--|
| K1500-1   | K1500-2   | K1500-3  | K1500-4   | K1500-5  | Magnum® PRO Fast-Mate™   |
| <p>for Lincoln Electric gun power pins</p> <p>Compatible Gun Connector Kits<br/>K466-1<br/>K613-1<br/>K613-6<br/>K466-8</p>  | <p>for Tweco® #2 - #4 gun power pins</p> <p>Compatible Gun Connector Kits<br/>K466-10<br/>K466-2<br/>K466-6</p>  | <p>for Tweco® #5 gun power pins</p> <p>Compatible Gun Connector Kits<br/>K613-7<br/>K613-2</p>  | <p>for Miller® Electric gun power pins</p> <p>Compatible Gun Connector Kits<br/>K466-3<br/>K613-3</p>  | <p>for OXO® gun power pins</p>  | <p>Compatible Gun Connector Kits<br/>K489-1<br/>K489-2<br/>K489-7<br/>K489-8</p>  |




| FEED PLATE GUN ADAPTERS COMPATIBLE WITH 84-SERIES FEEDERS   |   |   |  |  |   |
|---|---|---|--|--|---|
| K3344-1   | K3345-1   | K3346-1   | K3347-1  | K3348-1  | K3349-1   |
| <p>For Lincoln Electric gun power pins</p> <p>Compatible Gun Connector Kits<br/>K466-1<br/>K613-1<br/>K613-6<br/>K466-8</p>  | <p>for Tweco® #2 - #4 gun power pins</p> <p>Compatible Gun Connector Kits<br/>K466-10<br/>K466-2<br/>K466-6</p>  | <p>for Tweco® #5 gun power pin</p> <p>Compatible Gun Connector Kits<br/>K613-7<br/>K613-2</p>  | <p>for Miller® Electric gun power pins</p> <p>Compatible Gun Connector Kits<br/>K466-3<br/>K613-3</p>  | <p>for OXO® gun power pins</p>  | <p>Magnum® Fast-Mate™</p> <p>Single and dual procedure guns</p>  |

## Accessories

### Weld Power Cables


| Product Name  | Product Number  | Description   | Connection  | Length ft (m) |
|---|---|---|---|---------------|
|  | K1840-10  | Weld Power Cable, 1/0, 350A, 60% duty cycle         | Twist Mate™ to Lug                                  | 10 (3.1)      |
|   | K1842-10  | Weld Power Cable, 3/0, 600A, 60% duty cycle         | Lug to Lug  | 10 (3.1)      |
|   | K1842-35  |   |   | 35 (10.7)     |
|   | K1842-60  |   |   | 60 (18.3)     |
|   | K1842-110   | Weld Power Cable, 4/0, 600A, 60% duty cycle         | Twist Mate™ to Twist Mate™                          | 110 (33.5)    |
|   | K1841-25  | Weld Power Cable, 1/0, 350A, 60% duty cycle         |   | 25 (7.6)      |
|   | K1841-50  | Weld Power Cable, 2/0, 350A, 60% duty cycle         | Lug to Lug  | 50 (15.2)     |
|   | K2163-35 <sup>(1)</sup>   | Weld Power Cable, 4/0                               |   | 35 (10.7)     |
|   | K2163-60 <sup>(1)</sup>   |   |   | 60 (18.3)     |
|   |  | K1796-25  | Coaxial Weld Power Cable, 1/0, 350A, 60% duty cycle | Lug to Lug    |
| K1796-50  |   | Coaxial Weld Power Cable, 1/0, 325A, 60% duty cycle | 50 (15.2)   |               |
| K1796-75  |   |   | 75 (22.8)   |               |
| K1796-100   |   | Coaxial Weld Power Cable, 1/0, 300A, 60% duty cycle | 100 (30.4)  |               |
| K2593-100   |   | Coaxial Weld Power Cable, #1, 250A, 100% duty cycle | Lug to Lug  | 100 (30.4)    |

### Weld Cable Connectors






| Product Name  | Product Number | Description                                     |
|---|----------------|---|
|  | K852-25        | Twist Mate™ Plug for #6 - #4 Cable              |
|   | K852-50        | Twist Mate™ Plug for #2 - #1 Cable              |
|   | K852-70        | Twist Mate™ Plug for 1/0 & 2/0 Cable            |
|   | K852-95        | Twist Mate™ Plug for 3/0 & 4/0 Cable            |
|   | K3416-70       | Tweco® Plug for 1/0 & 2/0 Cable                 |
|   | K3416-90       | Tweco® Plug for 3/0 & 4/0 Cable                 |
|  | K1759-70       | Twist Mate™ Receptacle for 1/0 & 2/0 Cable      |
|   | K1759-95       | Twist Mate™ Receptacle for 3/0 & 4/0 Cable      |
|   | K3417-70       | Tweco® Receptacle for 1/0 & 2/0 Cable           |
|   | K3417-90       | Tweco® Receptacle for 3/0 & 4/0 Cable           |
|  | K909-6         | T300 Electrode Holder (for DC Welder Only)      |
|   | K909-7         | EH-305HD Electrode Holder, 300A, 60% Duty Cycle |
|   | K909-8         | EH-405HD Electrode Holder, 400A, 60% Duty Cycle |
|  | K910-1         | GC-300 Work Clamp, 300A, 60% Duty Cycle         |
|   | K910-2         | GC-500 Work Clamp, 500A, 60% Duty Cycle         |
| Other   | K2487-1        | Insulated CT40FS, Tweco® to Lug                 |


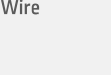

Weld Power Cables » <sup>(1)</sup>Two cables per package.






## Accessories » Control Cables and Adapters

| Product Name  | Product Number | Description   | Connection                      | Use  | Length ft (m)  |            |
|---|----------------|---|---------------------------------|--|--|------------|
|  <p>Wire Feeder Control Cables</p>         | K1501-10       | Wire Feeder Control Cable   | Male 14-pin to Female 9-pin     | LN-10, DH-10   | 10 (3.1)   |            |
|   | K1818-10       |   | Male 14-pin to Female 6-pin     | LN-7   | 10 (3.1)   |            |
|   | K1819-10       |   | Male 14-pin to Female 8-pin     | LN-742, LN-25  | 10 (3.1)   |            |
|   | K1820-10       |   | Male 14-pin to Female 9-pin     | LN-8, LN-9, NA-3, NA-4, NA-5   | 10 (3.1)   |            |
|   | K1822-25       |   | —                               | LT-7   | 25 (7.6)   |            |
|   | K2393-1        |   | Male 14-pin to Female 8-pin     | LN-23P (K316L-2)   | 25 (7.6)   |            |
|   | K2393-2        |   |                                 |  | 75 (22.8)  |            |
|  <p>Extensions and Adapters</p>            | K1797-10       | Wire Feeder Control Cable Extension                                       | Male 14-pin to Female 14-pin    | May require K1501-10, K1818-10, K1819-10 or K1820-10, depending on the feeder.   | 10 (3.1)   |            |
|   | K1797-25       |   |                                 |  | 25 (7.6)   |            |
|   | K1797-50       |   |                                 |  | 50 (15.2)  |            |
|   | K1797-100      |   |                                 |  | 100 (30.4)   |            |
|   | K1798          | Adapter Cable Male 14-pin Control Cable to Terminal Strip of Power Source | Terminal Strip to Female 14-pin | —  | —  |            |
|  <p>ArcLink®/Linc-Net™ Control Cables</p> | K1543-8        | ArcLink®/Linc-Net™ Control Cable  | Male 5-pin to Female 5-pin      | For Power Wave®/ Power Feed® Systems, Power Feed 25M, Power Feed 84  | 8 (2.4)  |            |
|   | K1543-16       |   |                                 |  | 16 (4.9)   |            |
|   | K1543-25       |   |                                 |  | 25 (7.6)   |            |
|   | K1543-50       |   |                                 |  | 50 (15.2)  |            |
|   | K1543-100      |   |                                 |  | 100 (30.4)   |            |
|   | K2683-25       | Heavy Duty ArcLink®/Linc-Net™ Control Cable                               |                                 |  |  | 25 (7.6)   |
|   | K2683-50       |   |                                 |  |  | 50 (15.2)  |
|   | K2683-100      |   |                                 |  |  | 100 (30.4) |
|  <p>Submerged Arc/Automation</p>         | K1785-2        | Heavy Duty Control Cable  | Male 14-pin to Female 14-pin    | For synchronizing Power Wave® AC/DC 1000® SD units and connecting MAXsa™ Feed Heads and MAXsa™ Controllers.<br><br>For use with FANUC® arms having integrated cable.<br><br>For connecting Control Unit to Wire Drive in LN-10, DH-10 Boom applications. | 1.5 (0.46)   |            |
|   | K1785-4        |   |                                 |  | 4 (1.2)  |            |
|   | K1785-8        |   |                                 |  | 8 (2.4)  |            |
|   | K1785-12       |   |                                 |  | 12 (3.6)   |            |
|   | K1785-16       |   |                                 |  | 16 (4.9)   |            |
|   | K1785-25       |   |                                 |  | 25 (7.6)   |            |
|   | K1785-50       |   |                                 |  | 50 (15.2)  |            |
|   | K1785-100      |   |                                 |  | 100 (30.4)   |            |
|   | K2709-25       | Wire Drive Control Cable  | Male 14-pin to Female 14-pin    |  | For external dress of FANUC® robotic arm or hard automation. | 25 (7.6)   |
|   | K2709-50       |   |                                 |  |  | 50 (15.2)  |
|   | K2709-100      |   |                                 |  |  | 100 (30.4) |

## Accessories » Drive Roll and Wire Guide Kits




| Product Name  | Product Number             | Description/Wire Size, in (mm) | Wire Feeders                                 |
|---|----------------------------|--------------------------------|--|
| <b>2-ROLL WIRE DRIVE SYSTEMS</b>  |                            |                                |  |
| Solid Wire<br>(includes stainless steel)<br> | KP1696-030S                | 0.023-0.030<br>(0.6-0.8)       | Activ8™                                      |
|   | KP1696-035S                | 0.035 (0.9)                    | LF-72  |
|   | KP1696-1                   | 0.035, 0.045<br>(0.9, 1.2)     | LN-25 PRO                                    |
|   | KP1696-2                   | 0.040 (1.0)                    | LN-25 PRO<br>Dual Power                      |
|   | KP1696-045S                | 0.045 (1.2)                    | Power Feed® 25M                              |
|   | KP1696-052S                | 0.052 (1.4)                    | POWER MIG® 216                               |
|   | KP1696-1/16S               | 1/16 (1.6)                     | POWER MIG® 256                               |
| Cored Wire<br>                               | KP1697-035C                | 0.030-0.035<br>(0.8-0.9)       | POWER MIG® 256                               |
|   | KP1697-045C                | 0.040-0.045<br>(1.0-1.2)       | POWER MIG® 350MP                             |
|   | KP1697-052C                | 0.052 (1.4)                    |  |
|   | KP1697-1/16C               | 1/16 (1.6)                     |  |
|   | KP1697-068                 | 0.068-0.072<br>(1.7-1.8)       |  |
|   | KP1697-5/64                | 5/64 (2.0)                     |  |
|   | KP1697-3/32 <sup>(1)</sup> | 3/32 (2.4)                     |  |
| Aluminum Wire<br>                          | KP1695-035A                | 0.035 (0.9)                    |  |
|   | KP1695-040A                | 0.040 (1.0)                    |  |
|   | KP1695-3/64A               | 3/64 (1.2)                     |  |
|   | KP1695-1/16A               | 1/16 (1.6)                     |  |
| Solid Wire<br>                             | KP2529-1                   | 0.025/0.030<br>(0.6/0.8)       | POWER MIG® 140C                              |
|   | KP2529-2                   | 0.035 (0.9)                    | POWER MIG® 180C                              |
| Cored Wire<br>                             | KP2529-3                   | 0.030/0.045<br>(0.8/1.2)       | POWER MIG® 180 Dual<br><br>POWER MIG® 210 MP |


| Product Name   | Product Number | Description/Wire Size, in (mm) | Wire Feeders  |
|--|----------------|--------------------------------|---------------|
| <b>4-ROLL WIRE DRIVE SYSTEMS</b>   |                |                                |               |
| Solid Wire<br>    | KP4335-035S    | 0.035 (0.9)                    | AutoDrive® S  |
|  | KP4335-040S    | 0.040 (1.0)                    |               |
|  | KP4335-045S    | 0.045 (1.2)                    |               |
| Aluminum Wire<br> | KP4335-035A    | 0.035 (0.9)                    | AutoDrive® SA |
|  | KP4335-364A    | 3/64 (1.2)                     |               |
|  | KP4335-116A    | 1/16 (1.6)                     |               |
| Aluminum Wire<br> | KP4414-035A    | 0.035 (0.9)                    | AutoDrive® SA |
|  | KP4414-364A    | 3/64 (1.2)                     |               |
|  | KP4414-116A    | 1/16 (1.6)                     |               |

| Product Name   | Product Number                 | Description/Wire Size, in (mm) | Wire Feeders          |
|--|--------------------------------|--------------------------------|-----------------------|
| <b>4-ROLL WIRE DRIVE SYSTEMS</b>   |                                |                                |                       |
| Solid Wire,<br>Smooth V<br>Groove<br>   | KP1505-030S                    | 0.023-0.030<br>(0.6-0.8)       | AutoDrive® 4R100      |
|  | KP1505-035S                    | 0.035 (0.9)                    | AutoDrive® 4R200      |
|  | KP1505-040S                    | 0.040 (1.0)                    | DH-10                 |
|  | KP1505-045S                    | 0.045 (1.2)                    | FlexFeed™ 74 HT       |
|  | KP1505-052S                    | 0.052 (1.4)                    | FlexFeed™ 84 Single   |
|  | KP1505-1/16S                   | 1/16 (1.6)                     | FlexFeed™ 84 Dual     |
|  | KP1505-1                       | 0.035, 0.045<br>(0.9, 1.2)     | LF-74                 |
|  | KP1505-2                       | 0.040 (1.0)                    | LN-10                 |
| Cored Steel Wire, Knurled<br>V Groove<br>(Knurled V Groove with<br>matching Smooth U<br>Groove)<br> | KP1505-035C                    | 0.030-0.035<br>(0.8-0.9)       | Power Feed® 10M       |
|  | KP1505-045C                    | 0.040-0.045<br>(1.0-1.2)       | Power Feed® 10M Dual  |
|  | KP1505-052C <sup>(2)</sup>     | 0.052 (1.4)                    | Power Feed® 10R       |
|  | KP1505-1/16C <sup>(2)</sup>    | 1/16 (1.6)                     | Power Feed® 84 Single |
|  | KP1505-7/64H <sup>(2)(3)</sup> | 7/64 (2.8)<br>Hardfacing       | Power Feed® 84 Dual   |
| Cored or Solid<br>Steel Wire,<br>Knurled V<br>Groove<br>  | KP1505-035C                    | 0.030-0.035<br>(0.8-0.9)       | Power Feed® 84 Dual   |
|  | KP1505-045C                    | 0.040-0.045<br>(1.0-1.2)       |                       |
|  | KP1505-052C <sup>(3)</sup>     | 0.052 (1.4)                    |                       |
|  | KP1505-1/16C <sup>(3)</sup>    | 1/16 (1.6)                     |                       |
|  | KP1505-068 <sup>(3)</sup>      | 0.068-0.072<br>(1.7-1.8)       |                       |
|  | KP1505-5/64 <sup>(3)</sup>     | 5/64 (2.0)                     |                       |
|  | KP1505-3/32 <sup>(3)</sup>     | 3/32 (2.4)                     |                       |
|  | KP1505-7/64 <sup>(2)(3)</sup>  | 7/64 (2.8)                     |                       |
|  | KP1505-.120 <sup>(2)(3)</sup>  | 0.120 (3.2)                    |                       |
|  | KP1505-7/64C                   | 7/64 (2.8)                     |                       |
| Hardfacing<br>Wires, Knurled,<br>Smooth V<br>Groove<br>   | KP1505-7/64H <sup>(2)(3)</sup> | 7/64 (2.8)<br>Hardfacing       |                       |
|  |                                |                                |                       |
| Aluminum<br>Wire, Smooth<br>U Groove<br>  | KP1507-035A                    | 0.035 (0.9)                    |                       |
|  | KP1507-040A                    | 0.040 (1.0)                    |                       |
|  | KP1507-3/64A                   | 3/64 (1.2)                     |                       |
|  | KP1507-1/16A <sup>(1)</sup>    | 1/16 (1.6)                     |                       |
|  | KP1507-3/32A <sup>(2)</sup>    | 3/32 (2.4)                     |                       |

<sup>(1)</sup>Not for use with the LF-72. <sup>(2)</sup>Not for use with the LF-74. <sup>(3)</sup>Not for use with the AutoDrive 4R100.

## Accessories » Drive Roll and Guide Tube Kits

| Product Name   | Product Number             | Description/Wire Size, in (mm)    | Wire Feeders |
|--|----------------------------|-----------------------------------|--------------|
| <b>2-ROLL WIRE DRIVE SYSTEMS</b>   |                            |                                   |              |
| Solid Wire<br>          | KP653-025S                 | 0.023-0.025 (0.6-0.6)             | LN-7 GMA     |
|  | KP653-030S                 | 0.030 (0.8)                       | LN-23P       |
|  | KP653-035S                 | 0.035-0.040 (0.9-1.0)             | LN-25        |
|  | KP653-052S                 | 0.045-0.052 (1.2-1.4)             |              |
| Cored Wire<br>          | KP653-035C                 | 0.035 (0.9)                       | LN-25        |
|  | KP653-052C                 | 0.045-0.052 (1.2-1.4)             |              |
| Solid or Cored Wire<br> | KP653-1/16                 | 1/16 (1.6)                        | LN-25        |
|  | KP653-3/32 <sup>[2]</sup>  | 0.068-3/32 (1.7-2.4)              |              |
| Hardfacing   | KP653-7/64H <sup>[1]</sup> | 7/64 (2.8)                        | LN-25        |
| Aluminum Wire  | KP654-035A                 | 0.035 (0.9)                       | LN-25        |
|  | KP654-3/64A                | 3/64 (1.2)                        |              |
|  | KP654-1/16                 | 1/16 (1.6)                        |              |
| Solid Wire   | KP502-052                  | 0.040, 0.045-0.052 (1.0, 1.2-1.4) | LN-8         |
|  | KP502-1/16                 | 1/16 (1.6)                        | LN-9         |
| Cored Wire   | KP502-052C                 | 0.045-0.052 (1.0-1.4)             | LN-9         |
|  | KP502-1/16C                | 1/16-0.062 (1.6-1.6)              |              |
|  | KP502-120                  | 7/64-0.120 (2.8-3.0)              |              |
| Solid or Cored Wire  | KP502-3/32                 | 0.068-3/32 (1.7-2.4)              | LN-9         |
| Hardfacing   | KP502-7/64H                | 7/64 (2.8)                        | LN-9         |

| Product Name  | Product Number | Description/Wire Size, in (mm)      | Wire Feeders |
|---|----------------|-------------------------------------|--------------|
| <b>2-ROLL WIRE DRIVE SYSTEMS</b>  |                |                                     |              |
| Solid Wire Drive Roll   | KP1899-1       | 3/32-7/32 (2.4-5.6)                 | NA-35        |
|   | KP1899-2       | 1/16, 5/64, 3/32 (1.6, 2.0, 2.4)    | NA-4         |
|   | KP1899-3       | 0.035, 0.045, 0.052 (0.9, 1.2, 1.4) | NA-5         |
| Cored Wire Drive Roll   | KP1899-4       | 0.045-0.052 (1.0-1.4)               | NA-5         |
| Knurled Drive Roll<br> | KP1885-1       | 3/32-7/32 (2.4-5.6)                 | NA-5         |
|   | KP1886-1       | 1/16-3/32 (1.6-2.4)                 |              |
| Outgoing Guide  | KP1963-1       | 3/32-7/32 (2.4-5.6)                 | NA-5         |
| Incoming Guide  | KP2116-2       | 3/32-7/32 (2.4-5.6)                 | NA-5         |

<sup>[1]</sup>Not for use with the LN-25 PRO and LN-25 PRO Dual Power. <sup>[2]</sup>For LN-7 only.