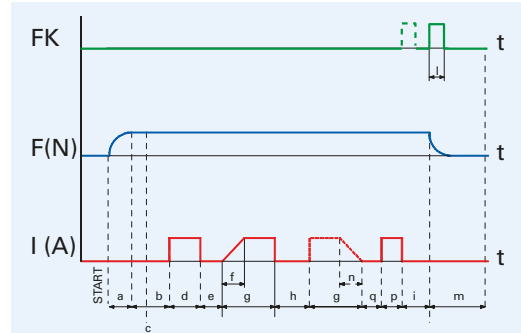


WS 708

- ▶ Half period welding time
- ▶ Single or multi spot
- ▶ Mains voltage automatic compensation
- ▶ 2 programs retrievable from the handle switch selector (external mode)
- ▶ 8 programs to be activated and used from the control keyboard
- ▶ Error messages
- ▶ Weld/no weld switch
- ▶ 24V DC solenoid valve
- ▶ 50/60 Hz frequency
- ▶ 24V AC mains supply for the control



FUNCTIONS		WS 708
a	Pre-squeeze time	•
b	Squeeze time	•
c	Pressure contact	•
d	Preheating time	•
e	Cooling time	•
f	Slope up time	•
g	Welding time	•
	Welding current	•
h	Pulse interval time	•
i	Holding time	•
l	Cycle end contact	•
m	Pause time	•

TECHNICAL DATA		X-GUN		C-GUN
		18	28	28
Single phase input 50/60 Hz	V	400	400	400
Rated power at 50%	kVA	18	28	28
Max. welding power	kVA	58	88	98
Installed power	kVA	15	25	25
Delayed Fuse	A	32	40	40
Open Circuit Voltage	V	4,8	5,8	5,8
Short circuit current	kA	15	19	21
Max. welding current	kA	12	15,2	16,8
Work stroke	mm	50	50	50 + 20
Electrode force max (6 bar)	daN	230	230	300
Water consumption a 300 kPa (3 bar)	l/min	4	4	4
Dimensions	↗ mm	650	650	800
	→ mm	250	250	250
	↑ mm	425	425	425
Weight	kg	47	53	58



ACCESSORIES

- Gun spring balancer
- Reducer with filter and manometer

Other voltages available on request

These power sources are built for industrial environment use. EMC (CISPR 11): class A